## WATER SOLUBLE OR WATER DISPERSIBLE FLUOROCHEMICAL SILANES FOR RENDERING SUBSTRATES OIL AND WATER RELLENT

A water soluble or water dispersible fluorochemical silane represented by the general formula:

$$X-M_n^fM_m^hM_r^a-G$$

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**(I)** 

wherein X represents the residue of an initiator or hydrogen;

10 M<sup>f</sup> represents units derived from one or more fluorinated monomer;

M<sup>h</sup> represents units derived from one or more non-fluorinated monomer;

M<sup>a</sup> represents units having a silyl group represented by the formula:

**(II)** 

wherein each of Y<sup>4</sup>, Y<sup>5</sup> and Y<sup>6</sup> independently represents an alkyl group, an aryl group or a hydrolyzable group;

G is a monovalent organic group comprising the residue of a chain transfer agent;

n represents a value of 1 to 100;

m represents a value of 0 to 100;

and r represents a value of 0 to 100;

20 and n+m+r is at least 2;

with the proviso that at least one of the following conditions is fulfilled: (a) G contains a silyl group of the formula:

(III)

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wherein  $Y^1$ ,  $Y^2$  and  $Y^3$  each independently represents an alkyl group, an aryl group or a hydrolyzable group and at least one of  $Y^1$ ,  $Y^2$  and  $Y^3$  represents a hydrolyzable water solubilising group; or

(b) r is at least 1 and at least one of Y<sup>4</sup>, Y<sup>5</sup> and Y<sup>6</sup> represents a hydrolyzable water solubilizing group.